



AUTOMATIC CARTONING MACHINE MODEL : IET 90V

Speed	50-70cartons/min
Carton dimension	(100-220)x(30-125)x(30-130)mm
Manual dimension	(70-200)x(70-140)mm
Power	50Hz 380V 1.5KW
Air consumption	10-15L/MIN
Vacuum suction	0.06Mpa (comes with vacuum generator)
Weight	around 1100Kg
Machine dimension	2500x1100x1700mm
Carton requirement	250-350g/sq.m
Manual requirement	50-60g/sq.m



Speed	60-80cartons/min
Carton dimension	(45-180)x(30-85)x(12-50)mm
Manual dimension	(70-200)x(70-140)mm
Power	50Hz 380V 1.5KW
Air consumption	10-15L/MIN
Vacuum suction	0.06Mpa (comes with vacuum generator)
Weight	around 950Kg
Machine dimension	2500x1100x1700mm
Carton requirement	250-350g/sq.m
Manual requirement	50-60g/sq.m





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Speed	80-110cartons/min
Carton dimension	(45-180)x(30-85)x(12-50)mm
Manual dimension	(70-200)x(70-140)mm
Power	50Hz 380V 1.5KW
Air consumption	10-15L/MIN
Vacuum suction	0.06Mpa (comes with vacuum generator)
Weight	around 850Kg
Machine dimension	2100x1100x1700mm
Carton requirement	250-350g/sq.m
Manual requirement	50-60g/sq.m



Speed	80-110cartons/min
Carton dimension	(45-180)x(30-85)x(12-50)mm
Manual dimension	(70-200)x(70-140)mm
Power	50Hz 380V 1.5KW
Air consumption	10-15L/MIN
Vacuum suction	0.06Mpa (comes with vacuum generator)
Weight	around 850Kg
Machine dimension	2100x1100x1700mm
Carton requirement	250-350g/sq.m
Manual requirement	50-60g/sq.m





AUTOMATIC CARTONING MACHINE MODEL : IET 90V

Speed	80-110cartons/min
Carton dimension	145-180x20-80x20-50mm
Manual dimension	170-200x70-140mm
Power	50Hz 380V 1.5KW
Air consumption	10-15L/MIN
Vacuum suction	0.06Mpa(comes with vacuum generator)
Weight	around 950Kg
Machine dimension	2500x1100x1700mm
Carton requirement	250-350g/sq.m
Manual requirement	50-60g/sq.m



Speed	80-110cartons/min
Carton dimension	145-180x20-80x20-50mm
Manual dimension	170-200x70-140mm
Power	50Hz 380V 1.5KW
Air consumption	10-15L/MIN
Vacuum suction	0.06Mpa (comes with vacuum generator)
Weight	around 950Kg
Machine dimension	2500x1100x1700mm
Carton requirement	250-350g/sq.m
Manual requirement	50-60g/sq.m





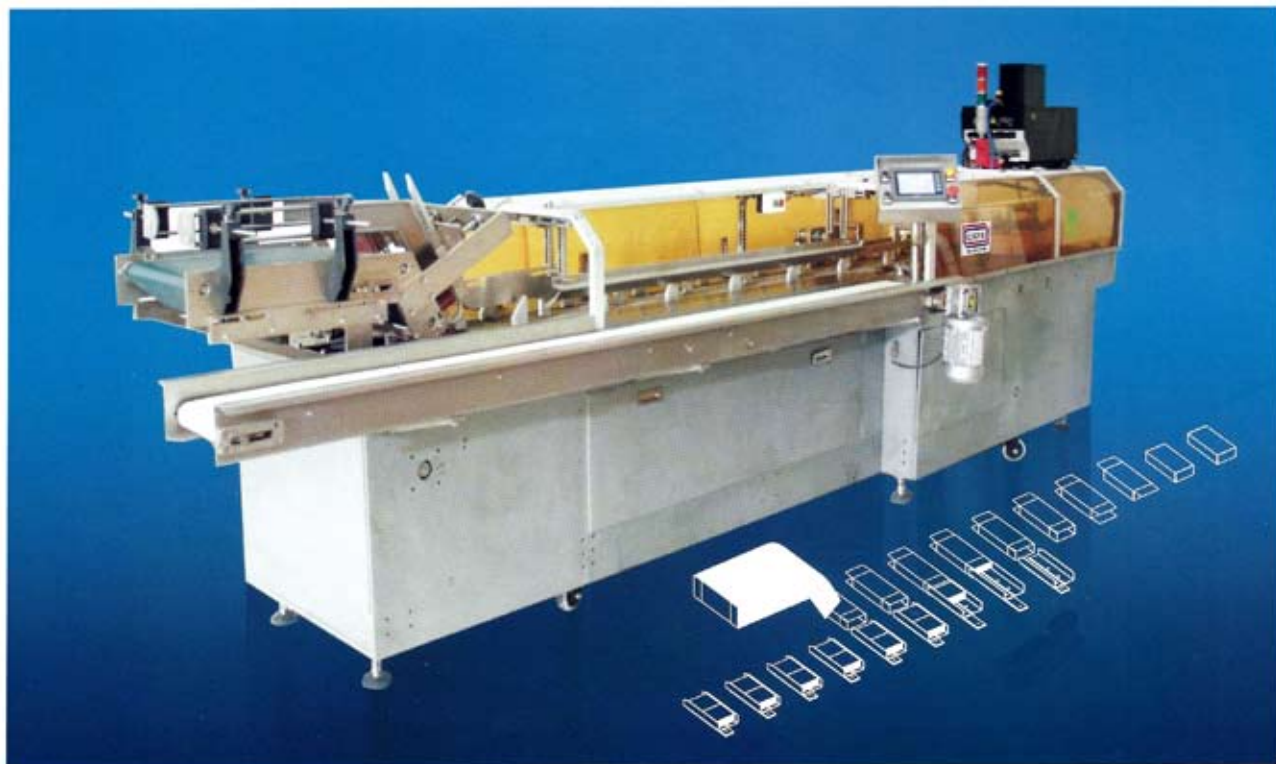
AUTOMATIC CARTONING MACHINE MODEL : IET 220C

Speed	160-220cartons/min
Carton dimension	(45-180)x(30-85)x(15-60)mm
Manual dimension	(70-200)x(70-140)mm
Power	50Hz 380V 4.5KW
Air consumption	5-8L/MIN
Vacuum suction	0.06Mpa (comes with vacuum generator)
Weight	around 3ton
Machine dimension	4500-6000x1250x1800mm
Carton requirement	250-350g/sq.m
Manual requirement	50-60g/sq.m





AUTOMATIC BOX CATONING MACHINE -IET - 50B



Features

- 1、Aluminum alloy rack, it made of 304 stainless steel production, the appearance is beautiful, economic and practical.
- 2、PLC control, man-machine interface operation. It can set on the basis of product demand: Speed (capacity of production), adhesive usage amount (It can usage amount or line spray adhesive)
- 3、It can automatic finish : Catch carton box, put in materials in box, spray adhesive, molding and sealing, production fluency and fast, molding is standard.
- 4、It has automatic steel seal yards machine, During the packing production process, it can do single or double row seal yards, yards of steel seal easy to change, it needn't Inkjet, it is environmental and economical.
- 5、Automatic counting , system running in high speed, stable operation.
- 6、Main electricity: Mitsubishi, Delta , Cell Renew Dynatec.

Applicable range

It can be used in food, medicine, chemical engineering manufacture and etc shall be adopted packing, it can automatic pack one bag in a box or more than one bag in the small box. (Feed in bag by hands).

Technical parameters

Dimension: L6200mm×W1100mm×H1800mm

Power: 3.7Kw/380VAC

Total mass: 1200Kg

Production rate: 20-60 boxes/min

Product specifications: L100-270×W35-150×H25-100mm

Control mode: Mitsubishi PLC uulvertor

Air pressure: 0.5-0.8Mpa

Quantity of air: 200L/ min



AUTOMATIC BOX CARTONING MACHINE

IET-60B



Features

- 1、 Aluminum alloy rack, it made of 304 stainless steel production, the appearance is beautiful, economic and practical.
- 2、 PLC control, interface operation. It can set on the basis of product demand: Speed (capacity of production), usage amount (It can usage amount or line spray adhesive) .
- 3、 It can automatic finish : Catch carton box, feed in box, spray adhesive, molding and sealing, production fluency and fast, molding is standard.
- 4、 It have automatic steel seal yards machine, During the packing production process, it can do single or double row seal yards. yards of steel is easy to change, it needn't Inkjet, it is environmental and economical.
- 5、 Automatic counting , system running in high speed, stable operation.
- 6、 Main electricity: Mitsubishi, Delta , Cell Renew Dynatec.

Applicable range

It can be used in food, medicine, chemical engineering manufacture and etc shall be adopted packing, it can automatic pack one bag in a box or more than one bag in the small box.

Technical parameters

Dimension: L6200mm×W1100mm×H1800mm

Power: 3.7Kw/380VAC

Total mass: 1600Kg

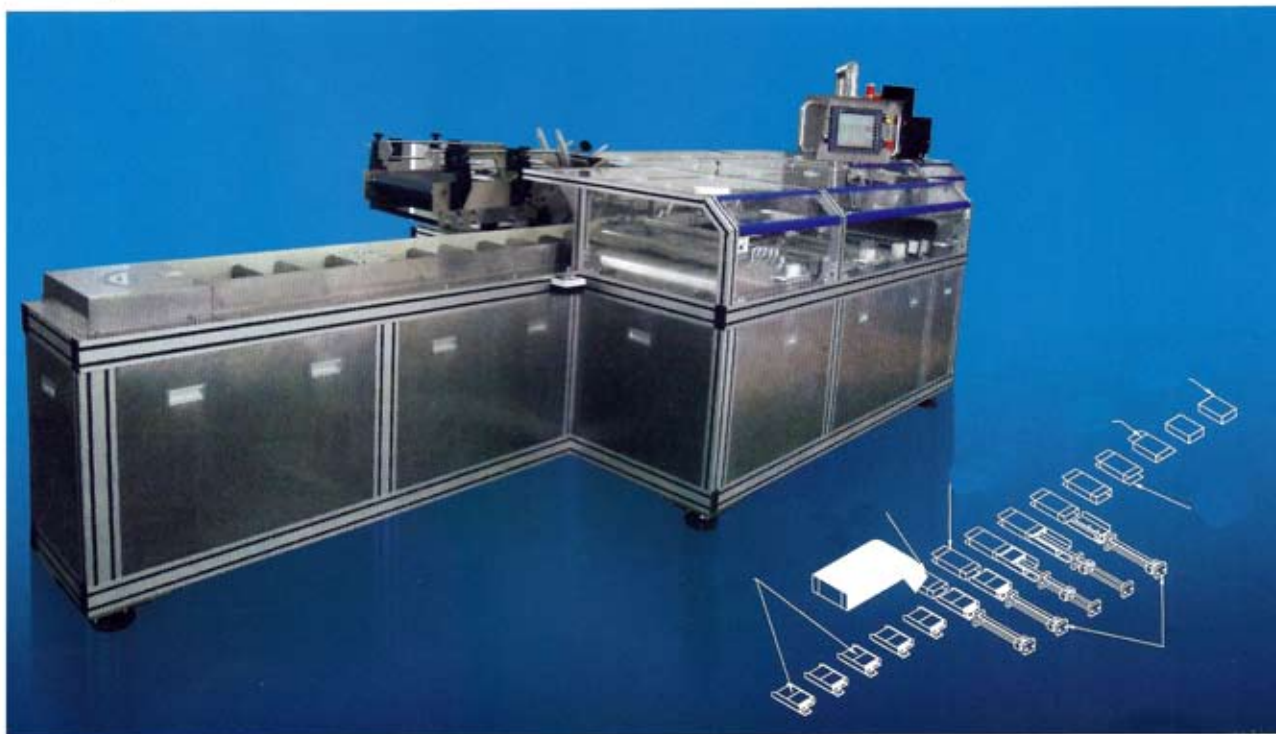
Production rate: 20-60 boxes/min

Product specifications: L100-270×W35-150×H25-100mm

Control mode: Mitsubishi PLC uuvivertor

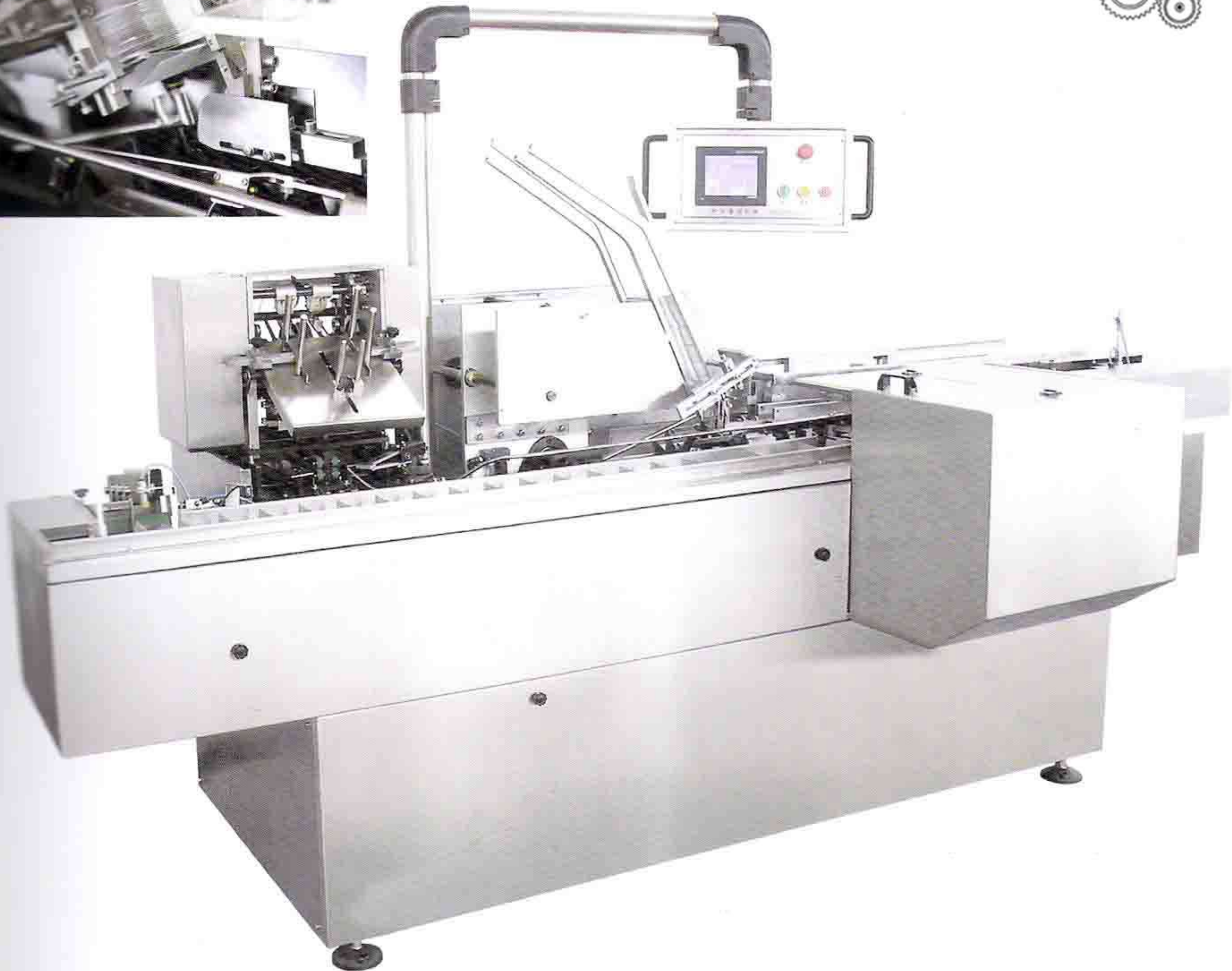
Air pressure: 0.5-0.8Mpa

Quantity of air: 260L/ min





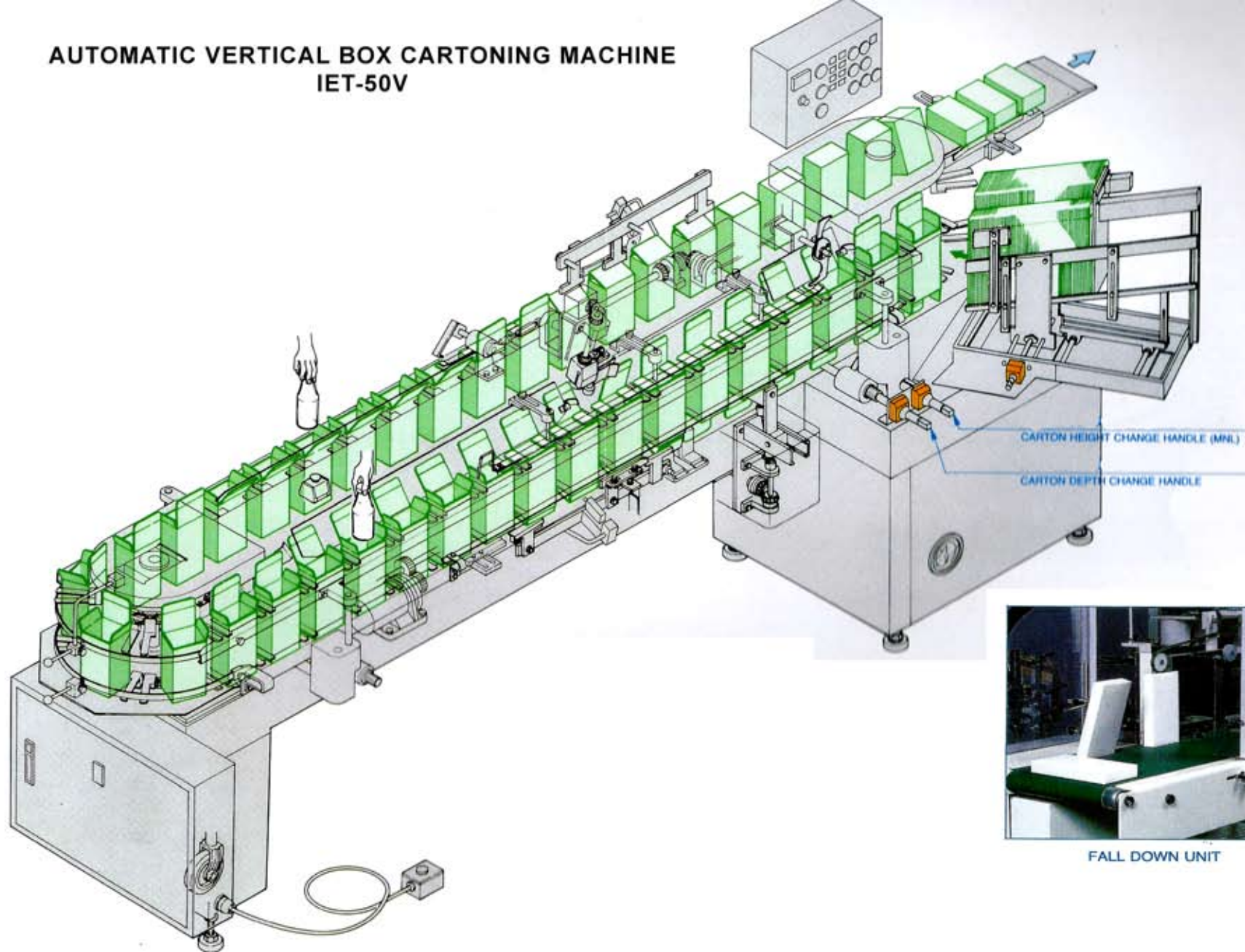
Fully-automatic cartoner







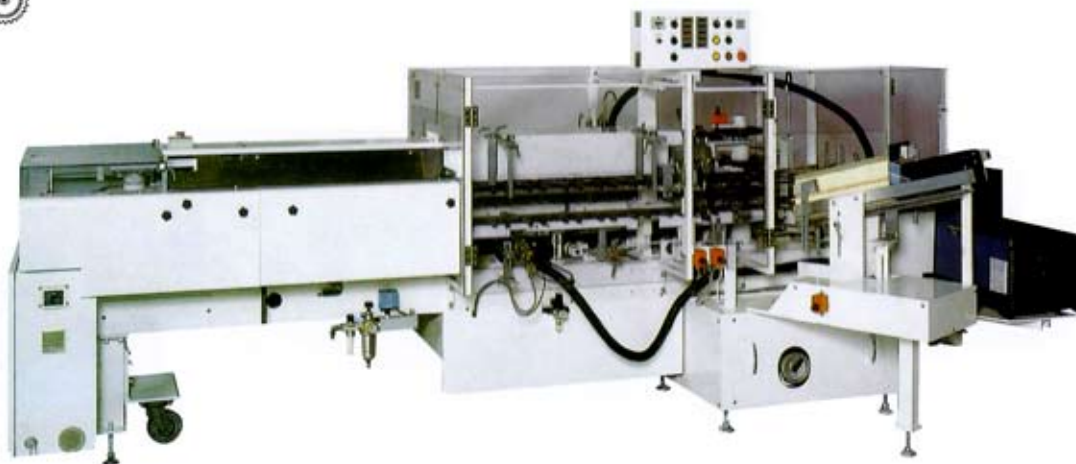
AUTOMATIC VERTICAL BOX CARTONING MACHINE IET-50V



FALL DOWN UNIT



AUTOMATIC VERTICAL BOX CARTONING - IET 50B



Specifications

Item		Model	VCV60Q	VCV80Q
Carton (mm)	Depth (D)		20 ~ 65	20 ~ 65 (45 ~ 95)
	Width (W)		30 ~ 105	30 ~ 155
	Height (H)		70 ~ 220	100 ~ 250
Speed (Carton/min.)			30 ~ 100	30 ~ 90
Motor (KVA)	Main Motor		1.2	1.2
	Vacuum Pump		0.4	0.4
	Size Change		0.4	0.4
	Carton Magazine		0.1	0.1
Kg	Weight (Approx. Kg.)		1,400	1,500

Machine Dimensions

Item		Model	VCV60Q	VCV80Q
Width	W		943	943 (1,003)
	W		1,665	1,665
Length	L		3,825	4,330
Height	h		800	800
	H		1,600	1,600
Loading Area	A		1,000	1,100
	B		1,000	1,250